

# PRODUCT SPECIFICATION

Product Name: \_\_\_\_\_ High Voltage Box \_\_\_\_\_  
Product Model: \_\_\_\_\_ TB-PD1000V250A \_\_\_\_\_  
Version: \_\_\_\_\_ V1.0 \_\_\_\_\_

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Reviewer: Ethan

Ratify: Gary

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Revision Record

| Date      | Revised Version | Revision Note   | Reviser |
|-----------|-----------------|-----------------|---------|
| 2025-4-15 | V1.0            | Newly formulate | Bin     |
|           |                 |                 |         |
|           |                 |                 |         |
|           |                 |                 |         |

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# 1. Overview

## 1.1. Introduction

The High-Voltage Box is a power loop management unit in high-voltage energy storage systems. The TB-PD1000V250A is designed for battery energy storage systems with voltage ratings  $\leq$  DC1000V, and current ratings  $\leq$  250A. Its primary functions include battery cluster voltage/current acquisition, relay control for battery cluster circuits, and battery cluster protection. It supports data processing and charge/discharge control management for individual battery modules within the cluster.

## 1.2. Application environment

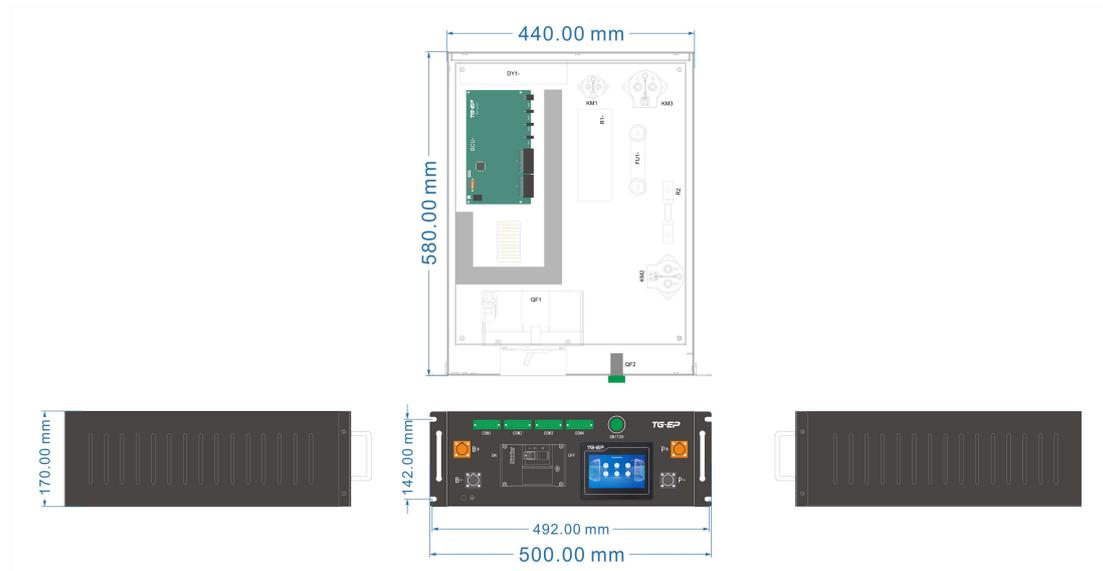
| Index item                            | Parameter                      |
|---------------------------------------|--------------------------------|
| Use ambient temperature range         | -20°C ~ 70°C                   |
| Storage environment temperature range | -40°C ~ 85°C                   |
| Use ambient humidity range            | 5 ~ 95 (45°C $\pm$ 2°C) %RH    |
| Storage environment humidity range    | $\leq$ 95 (45°C $\pm$ 2°C) %RH |
| Atmospheric pressure                  | 76 ~ 106 Kpa                   |
| Altitude                              | Meets GB/T-7251.1              |
| Heat dissipation mode                 | Natural heat dissipation       |
| IP rating                             | IP20                           |

## 2. Key components List

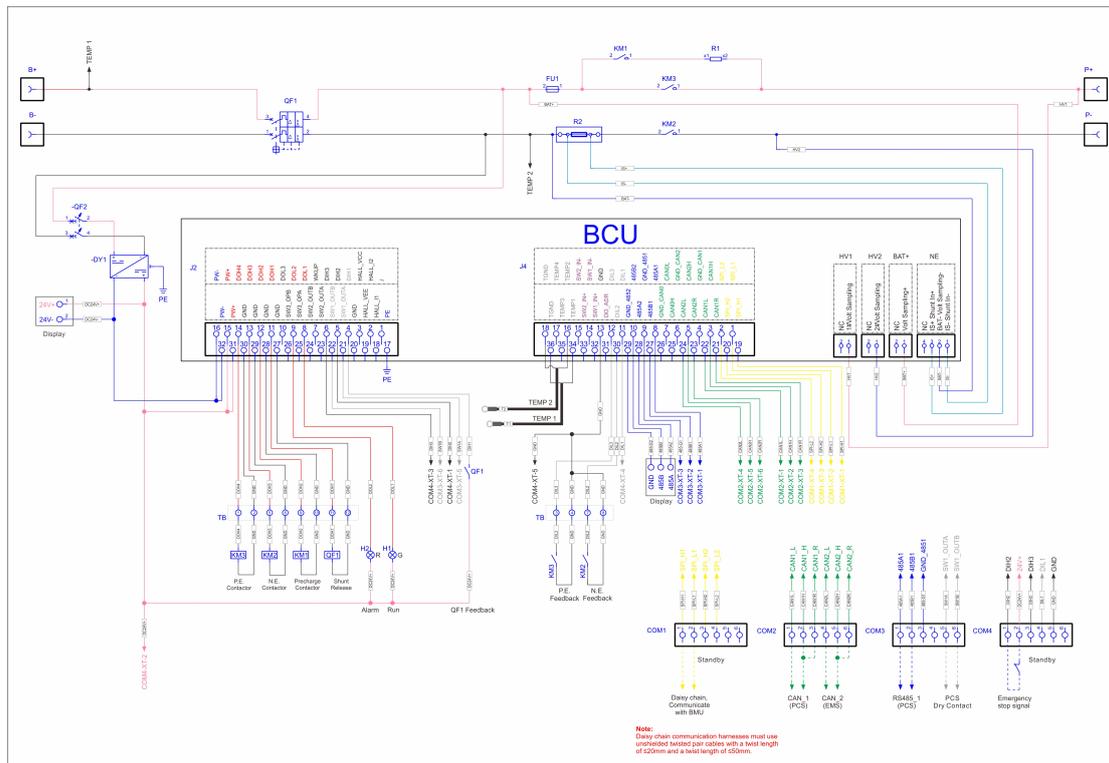
| No. | Component     | Qty. | Unit | Sign    | Parameters   | Function   |
|-----|---------------|------|------|---------|--------------|--|
| 1   | Control Board | 1    | PC   | BCU     | TBA-C1500    | Brand: TG-EP<br>Battery Cluster Master Control Board |
| 2   | Display       | 1    | PC   | Display | TB-DP43      | Brand: TG-EP   |
| 3   | Molded Case   | 1    | PC   | QF1     | NDM3Z-250VM/ | Manual switching and                                 |

|    |                           |   |    |             |                                    |  |
|----|---------------------------|---|----|-------------|------------------------------------|--|
|    | Circuit Breaker           |   |    |             | 2341 250A<br>DC24V                 | automatic tripping for<br>battery cluster circuits                       |
| 4  | Pre - charge<br>Contactor | 1 | PC | KM1         | NDZ3W-50<br>DC24V(1000V)           | Automatic switching for<br>pre-charge circuits                           |
| 5  | Main circuit<br>Contactor | 2 | PC | KM2/KM<br>3 | NDZ3W-25010<br>DC9V-36V(1000V<br>) | Automatic switching for<br>battery cluster<br>positive/negative circuits |
| 6  | DC Fuse                   | 1 | PC | FU1         | 170M1829<br>1000Vdc/315A           | Overcurrent protection for<br>main circuits                              |
| 7  | Pre - charge<br>Resistor  | 1 | PC | R1          | RXLG-200W100RJ                     | Current limiting for<br>pre-charge and circulation<br>circuits           |
| 8  | Switch                    | 1 | PC | QF2         | LA38-11BN                          | Control circuit switching  |
| 9  | DC Shunt                  | 1 | PC | R2          | FL-2 200A 75mV<br>±0.5%            | Current measurement  |
| 10 | DC/DC                     | 1 | PC | DY1         | RSDH-150-24                        | Power supply for BCU   |

### 3. Structural Dimensions And Layout



## 4. Wiring diagram



## 5. Precautions

- Prevent electrostatic discharge, moisture, and water ingress during use.
- Ensure correct polarity when connecting battery modules; reverse polarity is prohibited. Verify full insertion of terminals during harness-to-module connections.
- Avoid excessive power harness lengths and crossing with communication cables.
- Wear insulating gloves when handling HV terminals (Total Positive/Negative).
- Confirm input voltage is within specifications before powering on the HV box.
- Never touch HV terminals while the unit is energized.
- Strictly follow sequential power-on/shutdown procedures.
- Use twisted-pair shielded cables for CAN/RS485 communication (when connected to RCU-01K8CC/RCU-01K8CN master controllers).
- The Company reserves the final right to interpret this document.

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Our company reserves the right to modify the equipment parameters without prior notice.